

DART AEROSPACE LTD		Work Order:	21894
Description: D3183-M11 & D3183-042 Re-work.		Part Number:	D3183-041 & 042
Dwg: D3183 Rev C1.		Qty:	
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	ST	Remove all the Felling From stock: Record Qty & Batch #: Part # Qty Batch D3183-041 2 B19022 D3183-042 2 B19022	E	05.04.07	
3	MV	Remove & Dispose of D3183-5 Bearings & Screws.	BC	05/05/19	3
4	MV	Machine Spindles To size as per: Dwg D3183 Rev C1.	BC	05/05/19	3
5	QC2	Inspect Part: As they come off the CNC Machine.	BC	05/05/19	3
6	MV	Deburr.	BC	05/05/19	3
7	MV	Pick & Assemble as per Dwg D3183A Part # Qty Batch D3183-045 6 20781 D3171-21 6 21881 A D3183-7 Not used	BC	05/05/19	3

Rev	Date	Change	Revised By	Approved
			<i>[Signature]</i>	<i>[Signature]</i>

DART AEROSPACE LTD	Work Order:	21894.
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